Monday, 4/23/2007 1:52:40 PM User: Kim Johnston **Process Sheet Drawing Name** : GASKET Customer : CU-DAR001 Dart Helicopters Services Job Number : 31994 **Estimate Number** : 12722 : N 1 : D353615 **Part Number** P.O. Number S.O. No. : HIM : 4/23/2007 **Drawing Number** D3536 REV A This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB First Issue Type **Drawing Revision** : 30753 Material **Previous Run** : 4/30/2007 20 Um: Each **Due Date** Qty: Written By Checked & Approved By New Issue 07-02-14 JLM Comment : Est Rev:A **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: NEOPRENE SHEET 0.063 1.0 MNEO60S063 Comment: Qty.: 1.0340 sf(s)/Unit Total: 20.6808 sf(s) **NEOPRENE SHEET 0.063** M103104 Batch: 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: ____ SAD 07/05/03 Prog Rev: 1 20 2-Deburr if necessary 3.0 INSPECT PARTS AS THEY COME OFF MACHINE QC2 SAD Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			Date Qty		Approval QC Inspector		
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Part No: _	 PAR #:	_ Fault Category: _	NCR: Yes/No	DQA:	Date: _	07/05/07
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NCR:		W	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval	Approval			
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NOTE: Date & initial all entries

Date:

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Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31994

Part Number: D353615

Job Number:



Seq. #:

Machine Or Operation:

Description:

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FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31994
Description: Gasket	Part Number:	D3536-15
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
39.15	+/-0.030	39.14			M-T/Very	
35.65	+/-0.030	35.64			M-T/ver	4
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19.65	+/-0.030	19.64	/		M-T-Ver	ๆ
14.40	+/-0.030	14.39	/		M-T-/Ven	
9.15	+/-0.030	9.141	/		Verz	
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3.90	+/-0.030	3.89	~		Vern	
8.00	+/-0.030	7.98	7		Vern	
16.00	+/-0.030	16.62	✓		M-t /very	
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Date:	07/05/03	Date: 07.05.03	Date:	N/A

Rev	Date	Change	Revised by	Approv	
Α	07.03.14	New Issue	KJ/JLM	41	

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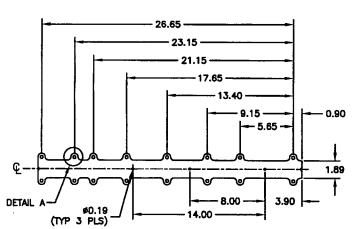
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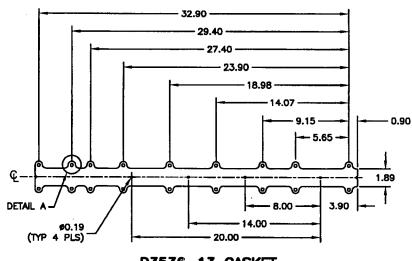
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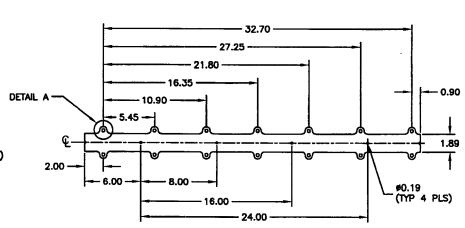
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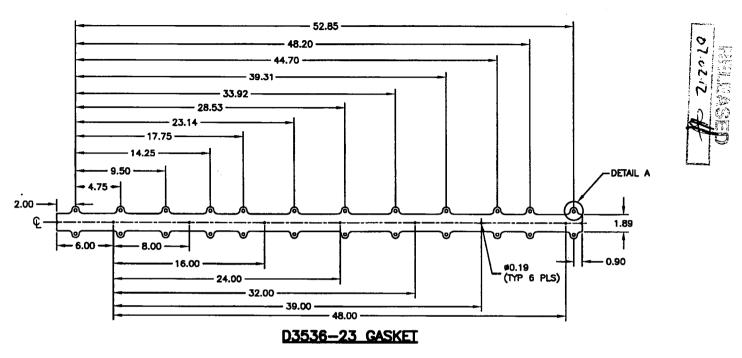
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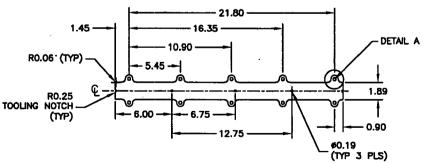
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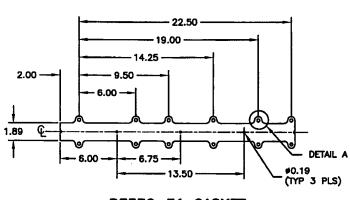


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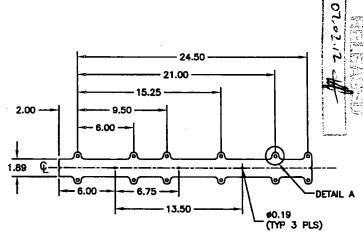
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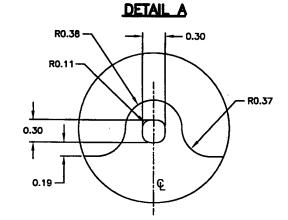
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